

Grating Couplers in Ultrananocrystalline Diamond

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Abstract—Grating couplers and waveguides were fabricated in a thin layer of ultrananocrystalline diamond with a focused-ion-beam. The measured spectra were linked to simulations to estimate material-related propagation losses.

I. INTRODUCTION

The extreme qualities of diamond make it desirable for a wide range of applications. For integrated optical devices, this includes its wide transparency range and high refractive index (2.4), but also exceptional hardness, thermal conductivity and a wide range of optically active defects. To exploit these properties, waveguides and coupling structures have to be developed.

II. FABRICATION

A. Thin diamond layers

Although thin diamond layers can be fabricated from bulk monocrystalline diamond [1], growing thin layers by chemical vapour deposition is more flexible and easier to scale [2]. Ultrananocrystalline layers of diamond are commercially available. We purchased a wafer from Advanced Diamond Technologies, Inc. It has a $\langle 100 \rangle$ silicon wafer base with a thermal silicon oxide layer of $1 \mu\text{m}$. The diamond layer was grown to a thickness of 330 nm and has surface roughness below 10 nm rms (Fig. 1).

B. Focused Ion Beam etching

As can be expected, the extreme properties of diamond pose fabrication challenges. We use a dual beam focused-ion-beam (FIB) because it offers both flexibility and a short development cycle. It has the known disadvantages of implanting ions and damaging the sidewalls and bottom, leading to additional optical losses [4]. Therefore, we protect the diamond surface by covering it with an aluminium-oxide layer of about 50 nm .

1) *Waveguides*: A waveguide is formed by etching two trenches. As this is a long structure, it cannot be etched at once without compromising the resolution. Instead, it is necessary to etch part of the waveguide and move the sample stage to continue with the next part. This is called stitching. To this end, we have developed an automatic alignment procedure based on image recognition of alignment markers [3]. Fig. 2a show one stitch (only visible in the trenches) and two markers that were imaged for alignment.

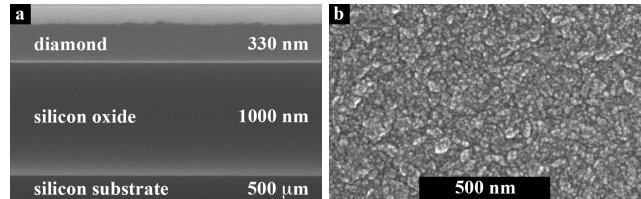


Fig. 1. (a) 330 nm of ultrananocrystalline diamond on $1 \mu\text{m}$ of silicon oxide. (b) Surface roughness of the same thin diamond layer.

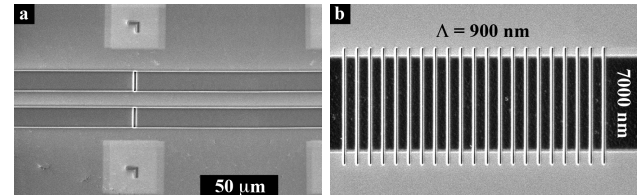


Fig. 2. (a) Part of a FIB-etched waveguide, showing one stitch and two alignment markers. (b) Ion image of FIB-etched grating coupler.

2) *Grating couplers*: Instead of etching rectangles that lead to the optimal fill factor, we use a line etch. This reduces the fraction of the grating coupler over which excess losses are introduced. Fig. 2b shows an ion image which was taken immediately after etching the grating. The exact width of the lines - and thus the fill factor of the grating - is mainly determined by the ion current and the etch depth. It also depends on the quality of the beam focus, which has to be optimized carefully.

III. SIMULATIONS

Simulations in CAMFR, a full-vectorial solver based on eigen mode expansion, reveal the spectrum that a grating coupler with certain design parameters couples from optical fiber to waveguide/slab. The central wavelength and efficiency do not only depend on the grating period, but also on the exact refractive index, layer thicknesses, etch depth and fill factor. At a wavelength of 1550 nm , we obtained an optimal efficiency of 39% for a grating period of 900 nm , etch depth of 275 nm and a fill factor of 85% . As FIB etched slits are not perfectly rectangular, and fill factor and etch depth are closely related, the simulations are repeated after fabrication, using parameters extracted from cross-sections.

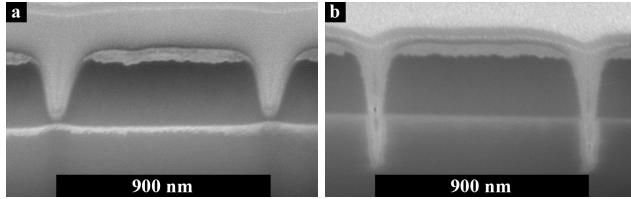


Fig. 3. The gratings of the experiment in the slab (a) have a lower fill factor and lower etch depth than the gratings of the waveguide experiment (b).

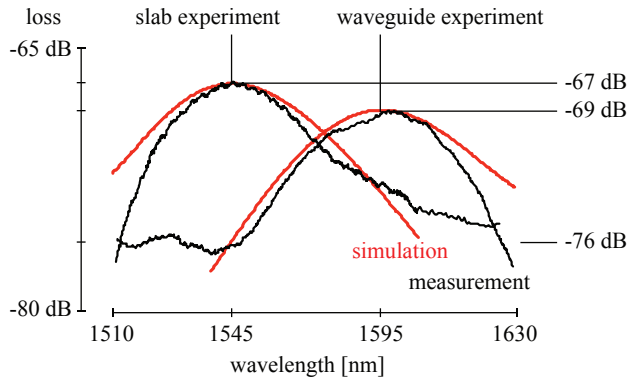


Fig. 4. The measured spectra (in black) show a wavelength shift of 45 nm. The simulated spectra (in red) correspond well with the measurements.

IV. EXPERIMENTS

Two experiments will be compared. For the first experiment, we etched two grating couplers in the slab at a distance of $500\ \mu\text{m}$. Without horizontal confinement, the light will diffract in the entire slab. For the second experiment, we started by etching a strip waveguide after which two grating couplers were added, again at a distance of $500\ \mu\text{m}$. It is important to note that both sets of grating couplers are not the same. Although they were etched using the same FIB parameters, a difference in beam focus caused a very distinct difference in fill factor and etch depth (Fig. 3). The measured spectra (Fig. 4) reveal this as a significant wavelength shift between both experiments (45 nm). The total losses are similar (67 dB and 69 dB), but this is a coincidence as the various loss contributions are quite different.

These loss contributions can be divided into coupling losses and propagation losses (see table I). To estimate the coupling losses, we repeat the CAMFR simulations, based on the information from the cross-sections in Fig. 3. The central wavelength is fitted to the measurements (Fig. 4), which results in a loss per grating coupler of 4 dB and 11 dB respectively. As the grating couplers are $7\ \mu\text{m}$ wide and the fiber core is $10\ \mu\text{m}$ wide, we have to take into account an additional mode mismatch loss. This is not included in the (two-dimensional) CAMFR simulations. We estimate this loss to be about 3 dB per grating coupler. Finally, the coupling losses should also include FIB-induced losses. These are difficult to calculate, but we estimate them to be responsible for at least an additional 10 dB [4].

TABLE I
SUMMARY OF LOSS CONTRIBUTIONS

	slab	waveguide	
Coupling Losses			
Grating coupler efficiency	-8 dB	-22 dB	simulated
Mode mismatch	-6 dB	-6 dB	calculated
FIB-related	-10 dB	-10 dB	estimated
Propagation Losses			
Diffraction	-18 dB	0 dB	calculated
Stitching & sidewalls	0 dB	-6 dB	extracted
Scattering & absorption	-25 dB	-25 dB	extracted
Total loss	-67 dB	-69 dB	measured

The propagation losses differ for both experiments. In the slab experiment, we must take beam diffraction into account. Over a distance of $500\ \mu\text{m}$, we have calculated this to be responsible for a loss of 18 dB. In the waveguide experiment, the stitching and sidewall roughness will cause additional losses, which are difficult to estimate/simulate. Comparing all previous loss contributions with the total measured loss, we still haven't accounted for 25 dB and 31 dB respectively. We contribute the difference of 6 dB to stitch/sidewall losses. We consider the remaining 25 dB or **50 dB/mm** to be an upper limit for the propagation losses due to absorption and scattering in the ultrananocrystalline diamond.

V. CONCLUSION

We have simulated, fabricated and measured grating couplers in a thin layer of ultrananocrystalline diamond. We compared propagation in the slab with propagation in the waveguide. By estimating the various loss contributions we have extracted an upper limit for propagation losses due to material absorption and scattering of 50 dB/mm. To reach a more conclusive number, our future work will include cut-back measurements. By optimizing the grating couplers, measuring longer waveguides will become possible. We also plan to perform these measurements at shorter wavelengths.

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